



Technical Specifications EIGER2 S 500K

Document Version v1.6.1

DECTRIS Ltd.

5405 Baden-Daettwil Switzerland www.dectris.com

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8 TROUBLESHOOTING



DOCUMENT HISTORY

Current Document

 Table 1: Current Version of this Document

Version	Date	Status	Prepared	Checked	Released
v1.6.1	2020-11-27	release	LW	SB, MM	LW

Changes

Table 2: Changes to this Document

v1.0.0 2017-04-09 First release.	
v1.2.0 2017-09-04 EIGER2 R 500K integration.	
v1.3.2 2017-09-04 PILATUS3 and EIGER2 R 500K API documentation i	integration.
v1.4.0 2018-06-19 EIGER2 Si detector series integration	
v1.5.0 2020-03-02 New layout and rework of the technical specification	S.
v1.5.1 2020-06-08 Fixed EIGER2 16M image of ground plate.	
v1.6.0 2020-09-08 EIGER2 CdTe detector series integration.	
v1.6.1 2020-11-27 EIGER2 S series integration.	



1. GENERAL INFORMATION

1.1. Contact and Support

Address:	DECTRIS Ltd. Taefernweg 1 5405 Baden-Daettwil Switzerland
Phone:	+41 56 500 21 02
Fax:	+41 56 500 21 01
Homepage:	http://www.dectris.com/
Email:	support@dectris.com

Should you have questions concerning the system or its use, please contact us via telephone, mail or fax.

1.2. Explanation of Symbols





#1

1.3. Warranty Information

Caution
Do not ship the system back before you receive the necessary transport and shipping information.

1.4. Disclaimer

DECTRIS has carefully compiled the contents of this manual according to the current state of knowledge. Damage and warranty claims arising from missing or incorrect data are excluded.

DECTRIS bears no responsibility or liability for damage of any kind, also for indirect or consequential damage resulting from the use of this system.

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DECTRIS reserves the right, at its own discretion and without liability or prior notice, to modify and/or discontinue this publication in whole or in part at any time, and is not obliged to update the contents of the manual.



2. USE OF THE EIGER2 S 500K

The EIGER2 S 500K detector system has been designed for the detection of X-rays produced by synchrotrons or laboratory sources. It is intended for indoor use only. For other applications, please contact DECTRIS technical support for additional information.



2.1. Product Return and Recycling

We recycle DECTRIS detector systems that are no longer suitable for use. If you are not using your DECTRIS detector system any more, send it back to us. We will make sure that your system is responsibly and safely recycled. This is free for customers who purchased a new DECTRIS detector system.



3. TECHNICAL SPECIFICATIONS

3.1. Specifications

3.1.1. Detector

Table 3.1: Technical Specifications

Number of modules (W x H)	1 x 1 = 1
Sensor	Reverse-biased silicon diode array
Sensor material	Silicon (Si)
Sensor thickness	450 µm
Pixel size (W x H)	75 μm x 75 μm = 5625 μm ²
Pixel array format (W x H)	1028 pixel x 512 pixel = 526 336 pixel
Active area (W x H)	77.1 mm x 38.4 mm = 2977.99mm^2
Image bit depth	32 bit
Readout bit depth	16 bit
Maximum count rate	$1.7 \times 10^9 \text{ photons/s/mm}^2$
Adjustable threshold range	3.5 keV to 30 keV
Energy range	6 keV to 40 keV
Number of thresholds	two independent thresholds
Readout time	continuous readout, with zero dead time
Maximum frame rate ¹	1000 Hz
Point-spread function	1 pixel (FWHM)
Connection to control unit	1 x LC/UPC duplex connectors
Power supply	External power supply unit
Software interface	HTTP REST interface (via network connection)
Dimensions (W x H x D)	114 mm x 92 mm x 241.5 mm
Weight	3.7 kg
Overvoltage category	
Means of protection	l (power supply)
Pollution degree	
Maximum operating altitude	2000 m a.s.l.

¹ One frame per exposure, i.e. single-threshold or difference image



3.2. Ratings

3.2.1. Detector

Table 3.2: Power Ratings

Detector power input	+12V DC, 60W
Detector external trigger input	High level: 2.1 – 5.0 V Low level: 0.0 – 0.8 V
	Caution #4
	Absolute maximum is 5V. Applying a higher voltage will damage the detector.
External trigger input impedance	47 κΩ
Detector trigger output	High level:2.3 V to 3.3 VLow level:0.0 V to 0.6 VMax. current:24 mA

3.2.2. Power Supply Unit

	Information		#1
	Please consult the user documentation	n of the Mean Well GST160A12 power supply unit for details.	
	Caution		#5
	Only use the power supply delivered w	ith the EIGER2 S 500K.	
Table 3.3: P	ower Supply Unit Ratings		
Power sup	oply unit power input	Input 85 VAC to 264 VAC 47 Hz to 63 Hz 1 A to 1.85 A Ouput	
		12 VDC max. 11.5 A 138 W	
AC conne	ctor	IEC-320-C14 input inlet	
Case dime	ensions (W x H x D)	72 mm x 35 mm x 175 mm	
Weight		0.7 kg	



3.2.3. Detector Control Unit

Information	#2
Please consult the user documentation of the DELL PowerEdge R940 for details.	

Table 3.4: Detector Control Unit Ratings

Detector control unit power input	2 x 100 V to 240 V AC, 50/60 Hz, 5 A to 10 A, 750 W (Platinum) 1+1 redundant, hot swappable power supply unit
Dimensions (W x H x D)	482.4 mm x 130.3 mm x 776.46 mm
Weight	<50 kg
Chassis	3U

3.2.4. Thermal Stabilization Unit

Information	#3
Please consult the user documentation of the SMC HEC 002-A5B thermal stabilization unit for details	

Caution	#6
The maximum allowable coolant pressure is 3 bar.	

Table 3.5: Thermal Stabilization Unit Ratings

	Value
Thermal stabilization unit power input	Single phase 100 VAC to 240 VAC, allowable voltage range ± 10 %, 50/60 Hz, 8 A (100 VAC) to 3 A (240 VAC)
Dimensions (W x H x D)	270 mm x 393 mm x 436 mm
Weight	17.5 kg
Typical flow	3Lmin ⁻¹
Maximum operation pressure	3 bar



3.3. Ambient Conditions

<u>/[</u>

Caution

#7

The EIGER2 S 500K detector is equipped with a temperature and a humidity sensor. When either sensor detects that the operating conditions are not met, the detector will shut off. However, as the sensors may not prevent damage, temperature and humidity should be monitored to avoid breaching the operation limits.

The EIGER2 S 500K detector is designed for indoor use only. The ambient conditions shown in table 3.6 must be satisfied. The stated values are for the ambient conditions.

Values inside the detector, in particular due to the dry-air or nitrogen supply, are different. These are described in section 5.4 and chapter 6.

Table 3.6: Detector Operating Ambient Conditions

Ambient Condition	Value
Operating temperature	+20 °C to +35 °C
Operating humidity	<80 % at 20 °C, non-condensing
Storage temperature	+15 °C to +40 °C
Storage humidity	<40 % at 20 °C, non-condensing

	Caution	#8
<u>/</u>	Please consider the following points when storing the detector	

- Make sure the temperature and the humidity inside the transport box does not exceed the specified range (use of a drying agent is required).
- Ensure that no condensation moisture develops if the detector is stored at low temperature.



4. DETECTOR DIMENSIONS AND CONNECTORS

4.1. EIGER2 S 500K Detector

4.1.1. Technical Drawing

formation

3D step files of the EIGER2 S 500K detector are available on request. Please contact DECTRIS technical support for more information.







4.1.2. Front Side of the Detector



The detector comes with a protective cover (1.5 mm, Steel) for the front window, which should only be removed during operation. The sensors are behind a 12 µm thick Mylar[®] (PET) foil coated with aluminum to protect them from humidity, dust and from being touched.



Figure 4.2: The EIGER2 S 500K Detector with the Cover Removed (front view)



4.1.3. Back Side of the Detector



Figure 4.3: The EIGER2 S 500K Detector (back view)



4.1.4. Status LEDs

LED	Behavior	Description
EN	Orange	Indicates the detector is in counting mode.
STATUS	Green steady	Detector running and hardware OK.
	Green blinking	Detector hardware OK, detector in Standby or Startup mode. \Rightarrow Press power button to turn on the detector.
	Red blinking	Detector may be overheating or humidity too high \Rightarrow Check cooling system and dry air supply
	Off	Detector has no power \Rightarrow Check the power adapter and mains connection.

Table 4.1: The Meaning of the Status LEDs on the Detector Back Plane

4.1.5. Connectors and Connecting Cables/Pipes

 Table 4.2:
 Electric Connectors and Connecting Cables

Connector	Description
DATA	1 x LC/UPC duplex connectors DATA 1 -> detector control unit port 1
	The unused data ports are closed with an EMI plug. Do not remove the plugs. Use Single Mode fiber optic patch cable with LC/UPC duplex connectors at both ends. We recommend to use the optic patch cables that are supplied with the detector system. Detector and detector control unit are equipped with 10GBASE- LR Single Mode SFP+ optical transceivers. Do not replace the optical receivers, as proper function of the detector system cannot be guaranteed otherwise. Please contact support@dectris.com if you need replacement transceivers.
	Caution #10
	There must be a 1 x LC/UPC duplex connectors point- to-point connection between detector and detector control unit.
POWER	DC power connector (see tables 3.2 and 3.3)
EXT IN	External trigger input (see table 3.2) Use a Lemo [®] Type 00 (NIM/CAMAC) cable.
EN OUT	Enable out, high when counting is enabled. Use a Lemo [®] Type 00 (NIM/CAMAC) cable.



Table 4.2: Electric Connectors and Connecting Cables - continued

Connector

Description



Functional ground

Information	#5
Although the detector might be already grounded the mounting bolts, the detector should be groun additionally via the functional ground connector at back to establish a defined grounding.	ded

4.2. Detector Control Unit

4.2.1. Configuration



The user interface of the detector control unit is accessible using a web browser. The detector control unit does not need any connections other than the power and Ethernet cables.

The detector control unit has to be connected point-to-point to the detector via 1 x LC/UPC duplex connectors. The detector control unit can be integrated into the site network infrastructure using one of the interfaces described in table 4.3. The detector control unit is optimized for performance and stability of operation. In order to achieve these goals we deliver the detector control unit with fixed firmware (BIOS etc.) and software (OS) version. The detector control unit must not be operated in an environment where unauthorized access is possible. The detector control unit does not provide authentication mechanisms and is not protected against malicious acts by unauthorized third parties.

Using the web front end, it is possible to restart the EIGER2 control service, trigger an update, and to shut down and to reboot the detector control unit. Any further control of the detector is carried out via the SIMPLON API (see separate documentation).





Figure 4.4: Front view of the detector control unit (symbolic picture).



Information

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Briefly pushing the power button on the front panel will shut down the detector control unit. May take up to 1 min.



Figure 4.5: Back view of detector control unit with labeled network interfaces.



4.2.2. Connectors

 Table 4.3:
 Detector
 Control
 Unit
 Connectors

Connector	Description
user1p1 (Integrated NIC)	Interface name: user1p1 (10 GbE SFP+) User configurable 10 GbE network interface Preconfiguration: DHCP
user1p2 (Integrated NIC)	Interface name: user1p2 (10 GbE SFP+) User configurable 10 GbE network interface Preconfiguration: Static 10.42.41.10 (Netmask 255.255.255.0)
user1p3 (Integrated NIC)	Interface name: user1p3 (1 GBase-T) User configurable GbE network interface Preconfiguration: DHCP
service (Integrated NIC)	Interface name: service (1 GBase-T) Fallback GbE network interface Preconfiguration: Static 169.254.254.1 (Netmask 255.255.255.0)
user2p1 (Slot 3)	Interface name: user2p1 User configurable 100 Gb QSFP28 network interface
user2p2 (Slot 3)	Interface name: user2p2 User configurable 100 Gb QSFP28 network interface
DATA	Detector interface ports DATA 1 -> detector control unit port 1
2 x Power	AC Connector (redundant power supply)

See DELL owner's manual for further details.

4.3. Thermal Stabilization Unit

A thermal stabilization unit is required for the operation of the EIGER2 S 500K detector system.

The hoses and the detector are equipped with self-sealing valves to avoid dripping when connecting or disconnecting the tubes.

The tubing should be kept as short as possible to ensure the best flow.

Table 4.4: Operating Conditions

Condition	Definition
Operating temperature	The thermal stabilization unit has to be set to a temperature of 23 °C for normal operation.
Maximum operating pressure	3 bar



Table 4.4: Operating Conditions - continued

Definition	
Use 66% distilled water and 34% ethyle	ne glycol.
Danger	#2
health or fatal if handled incorrectly.	Consider
	Use 66% distilled water and 34% ethyle Danger

Information #7
Before operating the thermal stabilization unit, please read the User Manual of the thermal stabilization unit.
Caution #13
When connecting or disconnecting the cooling hoses, turn off the detector and the thermal stabilization unit.
Caution #14
When operating the detector, the thermal stabilization unit must always be turned on and the pump has to be activated (see user documentation of thermal stabilization unit).
Caution #15
Use opaque hoses to avoid the growth of algae.
Caution #16
Do not set the temperature of the thermal stabilization unit below the recommended operating temperature. Condensing moisture can develop and damage the detector.

4.3.1. In-Vacuum Operation

Vacuum compatibility can be provided as an option. For in-vacuum operation unscrew the self-sealing valves from the detector and use vacuum-compatible fittings and o-rings. The water connectors use an 1/8 inch ISO parallel thread. Before opening the cooling circuit always remove the coolant to avoid dripping.



Table 4.5: In-Vacuum Operating Conditions

Condition

Operating temperature

Definition

Before and during pumping down and venting the thermal stabilization unit has to be set to a temperature of 23 °C for at least 30 min.

Prior to powering up and operating the detector in-vacuum the thermal stabilization unit has to be set to a temperature of $17 \,^{\circ}$ C for at least 30 min.



5. INSTALLING THE DETECTOR SYSTEM

5.1. Transport Considerations

 Warning
 #2

 Avoid vibration and shock when moving the detector.

The detector has been delivered in a robust transport box. Please keep this transport box for transport or storage purpose.

5.2. Mounting

The detector can be mounted in the ways which are described below.

5.2.1. Mounting from Below



The detector should be mounted using the four internal M6x1 threads as shown in figure 5.1 (indicated with yellow circles).



Figure 5.1: Drawing of the EIGER2 S 500K Detector Base Plate (also printed separately in the user documentation folder)

Caution	#17
The four M6 screws must not intrude into the detector more than 10 mm.	



5.2.2. Mounting from Above

Use the mounting brackets (optionally available) as depicted in figure 5.2. These mounting brackets have to be mounted on the base plate of the detector. The detector should be mounted using all four outer 7 mm holes (indicated with yellow circles).

Caution #18 Make sure the mounting brackets are mounted and properly tightened using the screws provided. The placement of the screws is indicated with diamonds in figure 5.2.

2x Ø7 Through 175 28,55mm to Sensor

Figure 5.2: Drawing of the EIGER2 S 500K Detector Base Plate with Mounting Brackets (bottom view)

5.3. Grounding of the Detector



Although the detector might be already grounded via the mounting bolts, the detector should be grounded additionally via the functional ground connector at the top in order to establish a defined grounding. Although the detector might be already grounded via the mounting bolts, the detector should be grounded additionally via the functional ground connector at the back in order to establish a defined grounding.

5.4. Connection to Dry Air or Nitrogen

Warning #4 When venting with nitrogen, take proper precaution against the risk of asphyxiation caused by oxygen displacement from nitrogen. Ensure sufficient ventilation and oxygen level monitoring. Use compressed air for venting large vessels or in confined spaces.



Caution

<u>/</u>

Humidity might damage the detector. Make sure that the detector is operated within the allowed ambient conditions (see section 3.3).

The EIGER2 S 500K detector has to be connected to a dry air (or nitrogen) source to avoid humidity and condensation damage when it is outside of the storage box. For information on system connections, refer to the section 4.1.5 and for storage of the detector system refer to the section 7.5.

nformation

Oil free, dry air of <20% relative humidity or nitrogen must be used.

- The recommended flow is $51h^{-1}$ to $101h^{-1}$ (at 2 bar).
- For reliable operation we recommend dry air of <5% relative humidity.
- The gas pressure must not exceed 2 bar.
- The minimum gas pressure is 1 bar.
- The humidity control shuts down the power of the detector modules when the humidity is too high (see chapter 6).

An external valve is supplied together with the system to regulate the dry air flow (see figure 5.3. Regulate the airflow according to the information above.



Figure 5.3: External dry air valve

5.4.1. In-Vacuum Use

Caution#21Image: All the temperature and humidity control cannot prevent condensation issues and resulting damage to the sensor due to improper use. Always make sure that the detector is warmed up (thermal stabilization unit temperature set to 23 °C) prior to pumping down, venting, and opening the chamber. Only use dry air or nitrogen for venting.

For in-vacuum operation no nitrogen or dry air flow is necessary. Refer to section 7.4 for more information.

5.5. Connection to Thermal Stabilization Unit

	Caution	#22
À	Use only the included thermal stabilization unit.Use only the supplied hose couplings.	

The EIGER2 S 500K detector is water-cooled and must be connected to a dedicated thermal stabilization unit. The detector is supplied with quick coupling connectors to connect the cooling tubes to the thermal stabilization unit. An optional 90° mounting piece can also be supplied.

#20





Minimum required distance to the detector back

Figure 5.4: Horizontal coolant connectors

5.6. Mounting the Detector Control Unit



The detector control unit can be mounted in a standard 19 inch rack, which has to be properly grounded.



6. TEMPERATURE AND HUMIDITY CONTROL

The EIGER2 S 500K detector has a combined temperature and humidity sensor. The temperature and humidity control shuts down the detector when the humidity or the temperature of the sensor exceeds the following limits:

Table 6.1: Temperature and Humidity Limits

Shutdown Temperature

Shutdown Humidity

The communication with the detector control unit will remain active after a temperature shut down (only power of the modules shuts down).

Warning #5
The temperature and humidity control cannot prevent condensation issues and resulting damage to the sensor due to improper use. Always make sure that the detector is set to the correct temperature (thermal stabilization unit temperature set to 23 °C).
Information #9
The detector has an internal thermal protection switch. If the thermal protection switch is activated, it turns the detector off to prevent damage. In this case all LEDs will be off and no communication is possible any more with the detector.
Information #10
If the humidity is outside the specified range, the software will prevent operation. The user can check the temperature and humidity via the API, as long as the temperature is not out of range. If the temperature breaches safe conditions the thermal protection switch will be triggered and the

To start the detector correctly, please refer to section 7.1 and execute the correct startup procedure.

detector will completely switch off.

Make sure that the cooling unit is running at the recommended temperature (according to section 4.3) and that Nitrogen or dry air flow is turned on at the recommended flow rate, given in section 5.4. Then restart the software.

#11
A free-flowing air stream is mandatory in order to properly cool the electronics inside the detector. Do not cover any ventilation holes.



7. OPERATION PROCEDURE

Before operating the detector, make sure you have read the Technical Specifications and the User Manual.

7.1. Getting Started

Before switching on:

- Mount the detector properly.
- Connect the detector to ground potential, using the functional ground connector.
- Connect the detector to power supply.
- Connect the detector to a nitrogen or dry air source, capable of supplying at least the minimum recommended flow rate.
- Connect the coolant hoses. Make sure they are properly mounted on both sides.
- Set the temperature to 23 °C on the thermal stabilization unit and turn it on. If the detector was not at room temperature, wait until the thermal stabilization unit has reached stable operation.
- Connect the power cable, the local network cable, and the detector data cable to the detector control unit. (If more than one data cable is required, please pay attention to the numbering of the cables as described in table 4.2)

7.2. Startup Procedure

Please use the following startup procedure:

- Turn on the dry air or nitrogen at least 30 min before turning on the detector.
- Push the standby button at the back of the detector into its depressed position.
- Turn on the detector control unit. Wait at least 5 min before trying to connect.

The detector is now ready to use.



7.3. Turning Off the Detector

To turn off the detector:

- Turn OFF the detector control unit.
- Do not remove the nitrogen/dry air connection. It is a requirement that it is left at the recommended flow rate according to section 5.4.

Warning



As long as the detector power cable is connected, the detector has to be considered under power.

#6



7.4. Vacuum Operation

DECTRIS detectors can be provided for vacuum operation. The typical reachable vacuum is 10⁻³ mbar (read-out electronics in vacuum) or 10⁻⁶ mbar (only detector head in vacuum). The outgassing rate and content are not specified. The vacuum compatibility option guarantees that the detector will operate in the mentioned vacuum range. Detectors ordered with a vacuum compatibility option have been tested in vacuum.

To see if a detector is vacuum compatible, check whether the vacuum compatibility option is included in the order confirmation received from DECTRIS.

7.4.1. Ambient Conditions for In-Vacuum Use



For in-vacuum operation of the detector following conditions must be fulfilled:

Table 7.1: In-Vacuum Operating Conditions

In-Vacuum Condition	Definition	
Pressure during operation	atmospheric pressure or less than 0.01 mbar 1 bar 10 ⁻² mbar 10 ⁵ Pa 1 Pa	
Detector mounting plate temperature during operation	10 °C to 25 °C	
Thermal stabilization unit set temperature in vacuum	17 °C	
Chamber temperature during "bake-out" (detector unpowered)	max. +60 °C (for temperatures > 40 °C make sure the thermal stabilization unit is set to +40 °C and running)	

7.4.2. Operation Procedure In-Vacuum

Make sure the vacuum conditions in table 7.1 are met and follow below procedures for venting and pumping down the vacuum chamber.

Warning #8 Prior to pumping down (and venting): Always make sure the detector has NO POWER and is WARMED UP to room temperature. Otherwise it could be damaged through electrical discharge or condensation.



Pumping Down the Vacuum Chamber

- Mount the detector properly inside the vacuum chamber.
- Connect the detector power, data, trigger, and coolant lines inside and outside the vacuum chamber.
- Connect the detector control unit and the detector data cables.
- Make sure the standby button on the back of the detector is in its depressed state.
- Make sure the detector is POWERED OFF, either by disconnecting the power supply outside the vacuum chamber or by switching OFF the detector power supply (i.e. the detector can be powered up later from outside the vacuum chamber).
- Close the vacuum chamber and start to pump down.
- Once the pressure inside the vacuum chamber is below 1 × 10⁻² mbar set the temperature on the thermal stabilization unit to 17 °C and turn on the thermal stabilization unit (pumping down a warm detector prevents condensation issues).
- After the thermal stabilization unit has reached the set value and the pressure inside the vacuum chamber is sufficiently low to meet the operating conditions, power up the detector.

Venting the Vacuum Chamber

- Turn OFF the power to the detector, either by disconnecting the power supply outside the vacuum chamber or by switching OFF the detector power supply.
- Set the temperature to 23 °C on the thermal stabilization unit and let the detector warm up at least 30 min to prevent condensation inside the vacuum chamber.
- Use dry air or nitrogen to vent the chamber.

7.5. Storing the Detector

Information

Even if the detector is not in operation, it is recommended that the dry air or nitrogen flow is maintained to reduce the risk of humidity damage to the detector.

Please follow these instructions:

- Put the detector in a plastic bag, add at least 200 g of drying agent (i.e. silica gel) into the bag and seal it air-tight.
- Check the humidity and change the drying agent frequently for compliance with the storage requirements in section 3.3.

7.6. Cleaning and Maintenance

Caution

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The Mylar[®] foil must not be touched or cleaned. If it is damaged, please contact DECTRIS technical support.

The housing can be cleaned with a soft tissue.

The EIGER2 S 500K detector does not require any maintenance.

Please refer to the user documentation of the thermal stabilization unit for detailed information about the maintenance of your thermal stabilization unit.

#24

#13



8. TROUBLESHOOTING

table 8.1 provides an overview of possible problems with the detector system and instructions in order to solve the problems. If the problem you are experiencing is not listed below or if the instructions do not help, please contact support@dectris.com.

The LEDs at the back of the detector can provide valuable information for troubleshooting. Check section 4.1.4 for further informations.

Table 8.1: Troubleshooting

Problem	Cause	Solution
Detector control unit does not start properly.	Detector control unit is not powered.	Check the User Documentation of the detector control unit (see section 3.2.3).
Communication error, the detector is not found at startup.	Data cable is not connected or defec- tive.	Check the connection between detector control unit and detector. Make sure that there is a direct, peer-to-peer connection between the detector control unit and the detector.
		Avoid tangling or strong bending of the Ethernet data cable.
		Check the status of the LINK LED. If the detector control unit and the detector are powered and correctly connected, the LINK LED should be green (Takes up to 30 s after power up).
Detector shuts down.	Temperature or humidity error.	Check that the detector is properly supplied with coolant and check the temperature of the coolant at the front panel of the thermal stabilization unit.
		Check the flow of nitrogen or dry air.
		Check the temperature of the detector using the SIMPLON API and wait until the detector cools down.
		Restart the detector again.
The detector fails to turn on.	The power cord is not connected or the plug is incompletely inserted.	Connect the power cord firmly. Check the LED on the external power supply.
	The temperature is over the critical limit. The thermal protection was trig-gered.	Check the thermal stabilization unit. The detector will power on again, as soon as the temperature is within the allowed operating conditions.
Image acquisition not possible.	Detector is not properly initialized.	Initialise the detector via the SIMPLON API. (See API Reference)



Table 8.1: Troubleshooting - continued

Problem	Cause	Solution
Detector housing is humid.	Ambient humidity around the detector exceeds the operating conditions.	Shut down the detector immediately and check the humidity. Power up the detector only when the ambient hu- midity has been reduced.